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## Solumer<sup>™</sup> 891

Solumer<sup>™</sup> 891, Polyolefin Elastomer (POE), is an ethylene-octene copolymer that performs well in a wide range of general purpose of thermoplastic elastomer applications, and has excellent flow characteristics.

<u>Applications:</u> General Purpose Thermoplastic Elastomers, Footwear, Wire and Cable, Impact Modification, etc.

		Typical Values	Unit	Test Method
Resin	Co-monomer	Octene-1		SK Method
properties	Density	0.885	g/cm <sup>3</sup>	ASTM D1505
	МІ	1.0	g/10min	ASTM D1238
	Melting Point	~ 74	°C	SK Method
	Mooney Viscosity	21	MU	ASTM D1646
	(ML 1+4 @ 121 °C)			
Physical	Tensile Strength at Break	170	kgf/cm <sup>2</sup>	ASTM D638
Properties <sup>1</sup>	Elongation at Break	700	%	ASTM D638
	Tensile Modulus 100%	47	kgf/cm <sup>2</sup>	ASTM D638
	Flexural Modulus (1% secant)	300	kgf/cm <sup>2</sup>	ASTM D790
	Hardness Shore A (1sec)	81		ASTM D2240
	Shore D (1sec)	29		
	Tear Strength (Type C)	60	kgf/cm	ASTM D624

\* Typical values, not to be used as specifications.

<sup>1</sup> Evaluated with compression molded sample.